

## **DRQ SERIES**

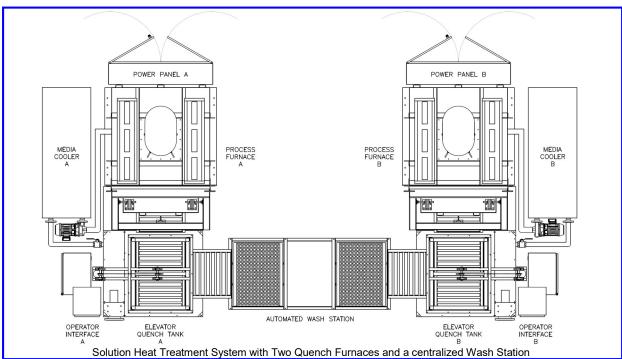
## **Solution Heat Treatment System For Aluminum Alloy**



The DRQ Series features a high-uniformity solution heat treatment furnace with semiautomated quench tanks and quench media cooler. Options may include a wash station.

Depending on the aluminum alloy, solution heat treatment occurs when the parts are evenly heated to a temperature in the range of 825°F/440°C to 980°F/527°C and held for a predetermined amount of time. Temperature uniformity is critical for this process, and both ambient and load temperature must maintain ±10°F throughout the cycle.

The furnace is manufactured in accordance with the pyrometry specifications of ASM2750E. All thermocouple reference ports along with TUS survey ports and recording devices are included.



## **Your Thermal Investment Deserves Special Treatment**